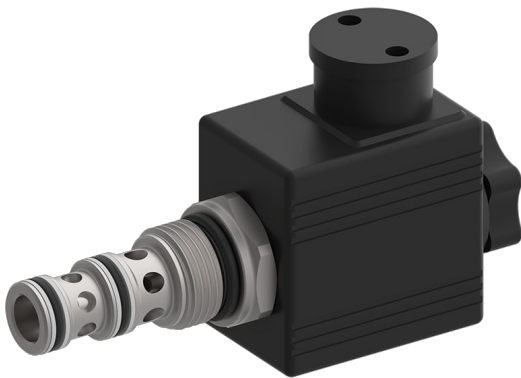


Directional valve 3-way/2-position

$Q_{\max} = 40 \text{ l/min}$, $p_{\max} = 350 \text{ bar}$

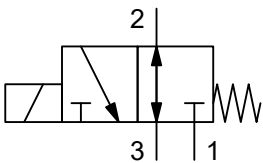
Direct acting, spool type, switching solenoid

Type series: WKDP32O-8U-...



- Screw-in cartridge valve for cavity AU/C1030
- All external parts with zinc-nickel plating according to DIN EN ISO 19598
- Installation in threaded port body type GAU-12
- Reliable switching, even after long dwell times
- Low head loss
- The slip-on coil can be rotated, and it can be replaced without opening the hydraulic envelope
- High pressure wet-armature solenoids
- Various plug-connector systems and voltages are available

Symbol



Description

The 3-way/2-position solenoid operated spool valves, series WKDP32O-8U..., are NG 8, direct acting, pressure balanced screw-in valves with a 7/8-14 UNF mounting thread. They are designed on the proven sliding-spool principle. The straightforward design delivers an outstanding price/performance ratio. All external parts of the screw-in valves are zinc-nickel plated and are thus suitable for use in the harshest operating environments.

The slip-on coils can be replaced without opening the hydraulic envelope and can be positioned at any angle through 360°. These valves are primarily used in mobile and industrial applications as pilot valves for controlling the travel direction of actuators such as hydraulic motors and cylinders. For self-assembly, please refer to the section related data sheets.

Technical data

General characteristics	Description, value, unit
Function group	directional valve
Function	3-way/2-position
Design	screw-in cartridge valve
Controls	switching solenoid
Characteristic	direct acting, spool type
MTTFd value	150 years
Construction size	NG 8 / SAE 10
Thread size	7/8-14 UNF-2A
Mounting attitude	unrestricted
Weight	0.94 kg
Cavity acc. factory standard	AU/C1030
Tightening torque steel	80 Nm
Tightening torque aluminium	80 Nm
Tightening torque tolerance	± 10 %
Minimum ambient temperature	- 30 °C
Maximum ambient temperature	+ 50 °C
Surface protection	all external parts with zinc-nickel plating according to DIN EN ISO 19598
Sealing material	see ordering code
Seal kit order number	NBR: DS-519-N / FKM: DS-519-V

Hydraulic characteristics	Description, value, unit
Maximum operating pressure	350 bar
Maximum flow rate	40 l/min
Flow direction	see symbol
Hydraulic fluid	HL and HLP mineral oil according to DIN 51 524; other fluids on request!
Minimum fluid temperature	- 30 °C
Maximum fluid temperature	+ 80 °C
Viscosity range	10 ... 500 mm ² /s (cSt)
Recommended viscosity range	15 ... 250 mm ² /s (cSt)
Minimum fluid cleanliness (cleanliness class according to ISO 4406:1999)	class 20/18/15

Electric characteristics

Actuator type
Solenoid coils type
Supply voltage DC
Supply voltage AC
Supply voltage tolerance
Nominal power consumption

Description, value, unit

solenoid coil
36X48/16.1
12/24 V DC
115/230 (50 ... 60 Hz) V AC
± 10 %
19 W

Switching time

Switching time measured at: UN: $\Delta p = 200$ bar; $Q = 30$ l/min; $T_{\text{Ambient}} = 20$ °C; $\varnothing = 46$ mm²/s)

3 to 2:
50 ms (energizing)
30 ms (de-energizing)

2 to 1:
100 ms (energizing)
20 (de-energizing)

2 to 3:
60 ms (energizing)
40 (de-energizing)

Relative duty cycle

100 %

Electrical connection coil

several connection types available, see ordering code

Protection class solenoid coil to ISO 20 653 / EN 60 529

several classes of protection available, see ordering code
(with appropriate mating connector and proper fitting and sealing)



NOTE!

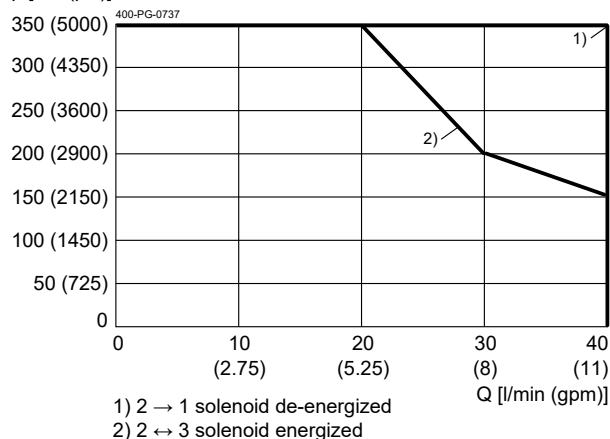
The switching time can be strongly dependent on flow rate, pressure, oil viscosity and the dwell time under pressure. In practice, the switching time may therefore deviate from the specified value range.

Performance graphs

measured with oil viscosity 33.0 mm²/s (cSt), coil at steady-state temperature and 10 % undervoltage

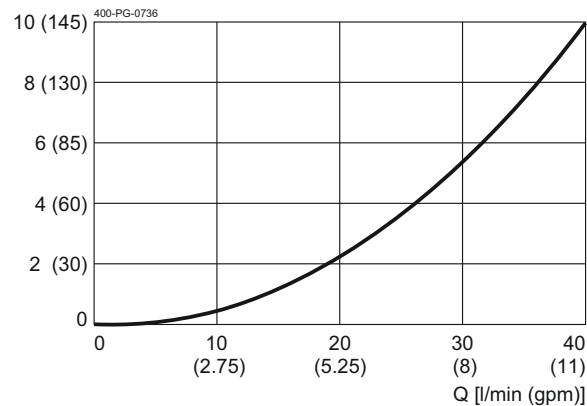
$p = f(Q)$ Performance limit

p [bar (psi)]



$\Delta p = f(Q)$ Pressure drop-flow rate characteristic

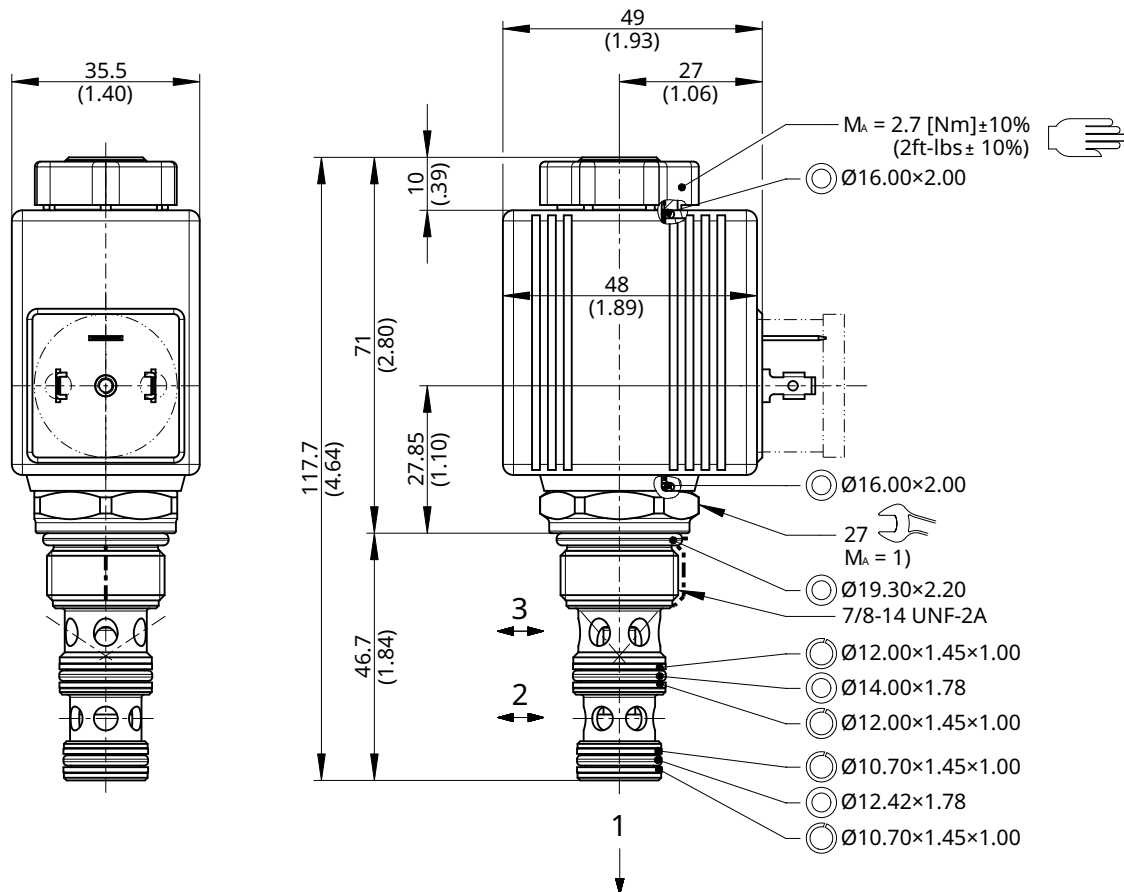
Δp [bar (psi)]



Installation

Beispiel für die Maßeinheit:
Exampel for the dimensional units:

0.79 = 0.79 mm millimeter
(.031) = 0.031" inch



NOTE!

1) When fitting the screw-in cartridge valve, use the specified tightening torque. The value can be found in the chapter "Technical data".



NOTE!

The seals are not available individually. The seal kit order number can be found in the chapter "Technical data".



ATTENTION!

Only qualified personnel with mechanical skills may carry out any maintenance work. Generally, the only work that should ever be undertaken is to check, and possibly replace, the seals. When changing seals, oil or grease the new seals thoroughly before fitting them.

Ordering code

Ex.	W	K	D	P	32	O	-	8	U	-	N	A	1	-	24	D	G	-
W	=	directional valve																
K	=	spool-type																
D	=	direct acting																
P	=	electrically operated, COIL 36X48, 19 W																
32	=	3-way/2-position																
O	=	de-energized open																
8	=	nominal size 8 / SAE 10																
U	=	cavity type AU/C1030																
N	=	NBR (nitril-butadien-rubber / BUNA) seals (standard)																
V	=	FKM (fluorocarbon rubber / VITON) seals (special seals on request)																
A ... Q	=	standard model according to valid data sheet																
Z ... R	=	special model (on request)																
1 ... 9	=	technical design no. (omit by ordering)																
...	=	voltage e.g. 24 (24 V)																
D	=	current DC																
G	=	DIN EN 175301-803 connection	3-pole 2 P+E (standard)	(IP 65)	} mating plug not supplied													
GR	=	DIN EN 175301-803 connection	3-pole 2 P+E, with protection diode	(IP 65)														
J	=	Junior Timer plug connection	2-pole radial	(IP 65)														
JR	=	Junior Timer plug connection	2-pole radial, with protection diode	(IP 65)														
U	=	Deutsch plug connection DT04-2P	2-pole radial	(IP 67/69K)														
UR	=	Deutsch plug connection DT04-2P	2-pole radial, with protection diode	(IP 67/69K)														
		other plug-variants, please consult BUCHER.																
(blank)	=	connection without mating plug (standard)																
Q	=	only connection "G" and "GR" with mating plug																



IMPORTANT!

Not every combination of voltage values and plug connections available.

Related data sheets

Reference	Description
400-P-040011	form tools
400-P-040291	cavity AU/C1030
400-P-738121	threaded port body GAU-12-...
400-P-120112	solenoid coil 36X48/16.1
400-P-010101	MTTFd Values for Hydraulic Valves

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