

# Pressure valve Sequence function

 $Q_{max}$  = 92 gpm,  $p_{max}$  = 6000 psi pilot operated, spool type, mechanically adjustable Type series: DVPB-3-16-...



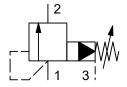
- Screw-in cartridge valve
- For cavity EB
- All external parts with zinc-nickel plating according to DIN EN ISO 19598
- Installation in threaded port body type GEBAA
- Seated pilot stage
- Very stable operation
- Sensitive adjustment
- With external spring space relief

# Description

The pressure sequence valves, series DVPB-3-..., are size 16, screw-in valves with a seated pilot stage and an M42×2 mounting thread. They are designed on the proven sliding-spool principle. The spring chamber is internally drained to the secondary connection. The secondary connection should be preferably drained to the tank without pressure. To obtain a reliable pressure setting over the entire pressure range, the overall pressure range is divided into different pres-

sure levels. These valves are mainly used in certain mobile and industrial applications to limit the system pressure. The pressure is set by means of an adjusting spindle. All external parts of the screw-in valves are zinc-nickel plated and are thus suitable for use in the harshest operating environments. For installation and further information, please refer to the section related data sheets.

# **Symbol**



## Technical data

General characteristics	Description, value, unit
Function group	Pressure valve
Function	Sequence function
Design	Screw-in cartridge valve



General characteristics	Description, value, unit
Controls	mechanically adjustable
Characteristic	pilot operated, spool type
Construction size	NG 16
Thread size	M42×2
Mounting attitude	unrestricted
Weight	2.09 lb
Cavity size acc. ISO	fits into ISO 7789: 42-06-0-07
Cavity acc. factory standard	For cavity EB
Tightening torque steel	150 ft·lb
Tightening torque aluminium	150 ft·lb
Tightening torque tolerance	± 10 %
Minimum ambient temperature	- 22 °F
Maximum ambient temperature	+ 176 °F
Surface protection	All external parts with zinc-nickel plating according to DIN EN ISO 19598
Sealing material	see ordering code
Seal kit order number	NBR: DS-344-N / FKM: DS-344-V

Hydraulic characteristics	Description, value, unit
Maximum operating pressure	6000 psi
Maximum flow rate	92 gpm
Flow direction	see symbol
Hydraulic fluid	HL and HLP mineral oil according to DIN 51 524; other fluids on request!
Minimum fluid temperature	- 22 °F
Maximum fluid temperature	+ 176 °F
Viscosity range	10 650 mm <sup>2</sup> /s (cSt)
Recommended viscosity range	15 250 mm <sup>2</sup> /s (cSt)
Minimum fluid cleanliness (cleanlineless class according to ISO 4406:1999)	class 20/18/15
Pressure adjustment range	pressure range 04: 1 turn = ca. 120 psi pressure range 10: 1 turn = ca. 300 psi pressure range 16: 1 turn = ca. 455 psi pressure range 25: 1 turn = ca. 730 psi pressure range 35: 1 turn = ca. 1000 psi pressure range 42: 1 turn = ca. 1150 psi



# Performance graphs

measured with oil viscosity 33.0 mm<sup>2</sup>/s (cSt)

 $\Delta p = f(Q)$  Pressure drop-flow rate characteristic

Druckstufe Typ 04 / Pressure range type 04 Δp [bar (psi)] 50 (725) 400-PG-064 45 (640) 40 (580) 35 (500) 30 (435) 25 (360) 20 (290) 15 (215) <sup>^</sup>1) 10 (140) 5 (70) 50 100 150 200 250 300 350 (26) (79) (92) (13)(40)(53)(66)Q [l/min. (gpm)] = 40 bar (570 psi)

 $\Delta p = f(Q)$  Pressure drop-flow rate characteristic

1) Einsatzgrenze / Application limit

Druckstufe Typ 16 / Pressure range type 16 Δp [bar (psi)] 400-PG-0642 200 (2900) 160 (2300) 120 (1750) 80 (1160) 40 (580) 1) 0 0 50 100 300 350 150 200 250 (26)(13)(79) (92) (40)(66)(53)Q [l/min. (gpm)]  $p_N = 160 \text{ bar } (2300 \text{ psi})$ 

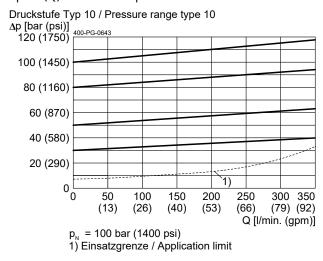
 $\Delta p = f(Q)$  Pressure drop-flow rate characteristic

1) Einsatzgrenze / Application limit

Druckstufe Typ 35 / Pressure range type 35 ∆p [bar (psi)] 400-PG-0640 400 (5800) 350 (5000) 300 (4350) 250 (3600) 200 (2900) 150 (2150) 100 (1450) 50 (725) 1) 250 300 350 0 50 100 150 200 (13)(26)(40)(66)(79) (92) (53)Q [l/min. (gpm)]  $p_N = 350 \text{ bar } (5000 \text{ psi})$ 

Einsatzgrenze / Application limit

 $\Delta p = f(Q)$  Pressure drop-flow rate characteristic



 $\Delta p = f(Q)$  Pressure drop-flow rate characteristic

Druckstufe Typ 25 / Pressure range type 25 ∆p [bar (psi)] 275 (3950) 250 (3600) 225 (3250) 200 (2900) 175 (2500) 150 (2150) 125 (1800) 100 (1450) 75 (1085) 50 (725) 1) 25 (360) 0 50 100 150 200 250 300 350 (13)(53)(66)(26)(40)(79)(92)Q [l/min. (gpm)]  $p_{N} = 250 \text{ bar } (3600 \text{ psi})$ 

 $\Delta p = f(Q)$  Pressure drop-flow rate characteristic

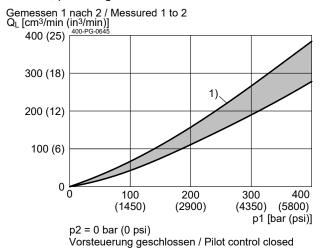
1) Einsatzgrenze / Application limit

Druckstufe Typ 42 / Pressure range type 42 Δp [bar (psi)] 450 (6500) 400-PG-0639 400 (5800) 350 (5000) 300 (4350) 250 (3600) 200 (2900) 150 (2150) 100 (1450) 50 (725) 1). 50 100 200 250 300 350 0 150 (13)(26)(40)(53)(66)(79) (92) Q [l/min. (gpm)]  $p_{N} = 420 \text{ bar } (6000 \text{ psi})$ 1) Einsatzgrenze / Application limit

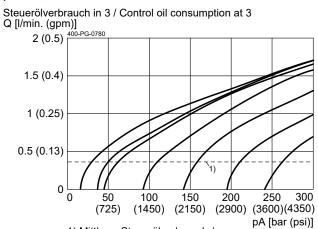
3/6



# QL = f (Q;p) Leakage flow rate



## p = f (Q) Pressure-flow rate



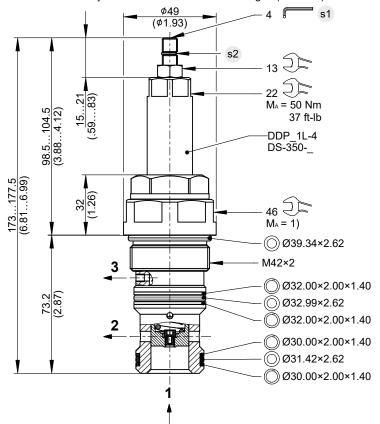
1) Mittlerer Steuerölverbrauch / Average control oil consumption

#### Dimensions and sectional view

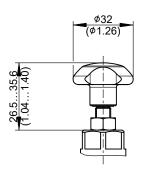
### Beispiel für die Masseinheit: Exampel for the dimensional units:

0.79 = 0.79 mm millimeter (.031) = 0.031" inch

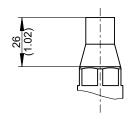
Version "S": Einstellschraube mit Innensechskant (Standard) Version "S": adjustment screw with internal hexagon (standard)



Version "H": Einstellschraube mit Handrad Version "H": adjustment screw with handknob



Einstellschraube mit Sicherungskappe adjustment screw with tamper-proof cap





#### Installation information

(i)

#### NOTE!

1) When fitting the screw-in cartridge valve, use the specified tightening torque. The value can be found in the chapter "Technical data".

(i)

#### NOTE!

Set the required pressure with the adjusting screw (s1). After you have set the valve, lock the adjusting screw (s1) with the lock nut.

(i)

## NOTE!

Valve settings can be sealed by fitting the tamper-proof cap. To fit the cap, the snap ring (s2) has to be removed. Subsequent adjustment is only possible by destroying the tamper-proof cap.



## NOTE!

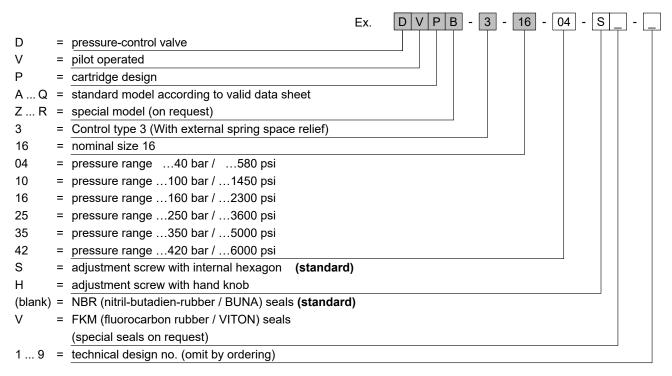
The seals are not available individually. The seal kit order number can be found in the chapter "Technical data".



#### ATTENTION!

Only qualified personnel with mechanical skills may carry out any maintenance work. Generally, the only work that should ever be undertaken is to check, and possibly replace, the seals. When changing seals, oil or grease the new seals thoroughly before fitting them.

# Ordering code





#### **IMPORTANT!**

When required, the tamper-proof cap (the adjustment seal) must be ordered separately in plain language.

## Related data sheets

Reference	Description
400-P-040011	Form tools
400-P-080111	Cavity EB
400-P-750115	Threaded port body GEBAA
400-P-260111	Relief function DDPC-1L-4



# info.ch@bucherhydraulics.com

www.bucherhydraulics.com

 $\hbox{@ 2025}$  by Bucher Hydraulics AG Frutigen, 3714 Frutigen, Switzerland

All rights reserved.

Data is provided for the purpose of product description only, and must not be construed as warranted characteristics in the legal sense. The information does not relieve users from the duty of conducting their own evaluations and tests. Because the products are subject to continual improvement, we reserve the right to amend the product specifications contained in this catalogue.