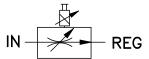
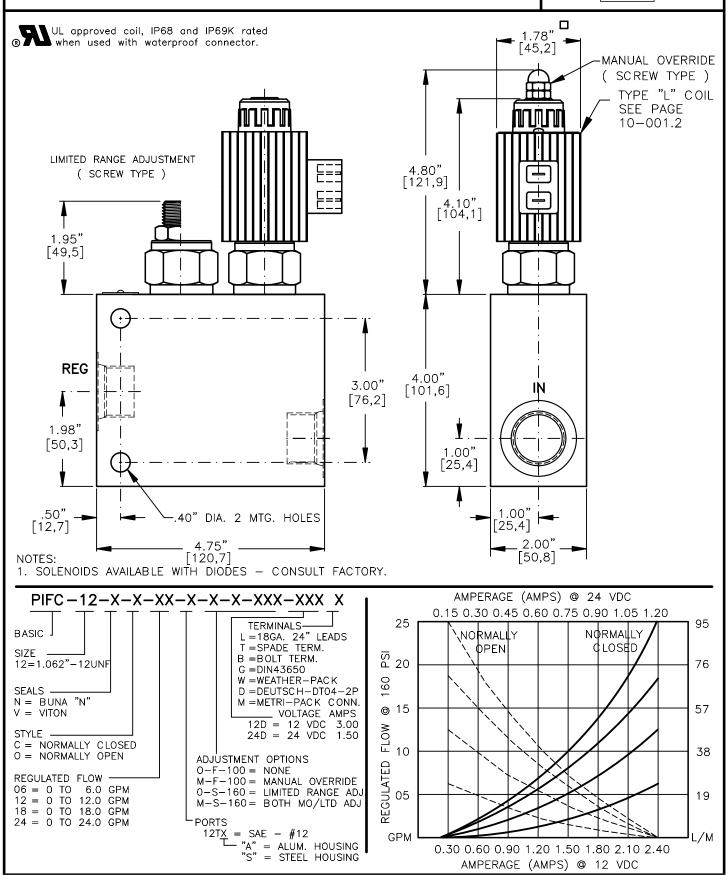
PIFC-12

BUCHER hydraulics

PRESSURE COMPENSATED, NORMALLY CLOSED OR NORMALLY OPEN PROPORTIONAL, IN-LINE FLOW CONTROL VALVE.







PRESSURE COMPENSATED, PROPORTIONAL, IN-LINE, FLOW CONTROL VALVE.

DESCRIPTION

This valve is an electro—hydraulic, proportional, in—line (Restrictive) type, pressure compensated, hydraulic flow control. Regulated flow Normally Closed 0 to 24.0 GPM, [0 to 91,2 L/M] max. Normally Open 24.0 to 0 GPM [91,2 to 0 L/M] is proportional to the current input, regardless of load or system pressure.

OPERATIONS

This unit is a direct acting (NO PILOT FLOW), electro—hydraulic, pro—portional, pressure compensated, flow control valve. When the coil is energized the armature moves the metering orifice open or close against a precision bias spring varying the flow. A pressure compensator spool (HYDROSTAT) modulates the flow at 160 PSI/11,0 Bar delta "P" providing the valve with a constant regulated flow regardless of load or system pressure. When current is increased or decreased to the coil; the flow will increase or decrease proportionally.

IN THE EVENT OF POWER FAILURE THE VALVE WILL CLOSE OR OPEN RESPECTIVELY.

FEATURES AND BENEFITS

Continuous—duty, very low heat rise & waterproof solenoid coil. Interchangeable solenoid coils & terminations options available. Hardened precision fitted spool & sleeve provides reliable, long life. Very efficient wet — armature solenoid core tube construction. All external carbon steel parts are plated for longer life against the elements. All valves are 100% functionally tested.



PRESSURE COMPENSATED, PROPORTIONAL, IN-LINE, FLOW CONTROL VALVE.

SPEC IFIC ATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

REGULATED FLOW: 24.0 GPM [90,7 L/M] Max. See performance chart. INTERNAL LEAKAGE: 30 cu.in/min [495 cc/m] @ 5,000 PSI [350 Bar] VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized.

5000 PSI 350 Bar = Steel - Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

RESPONSE: The most efficient method to control this valve is with current control and a 50 Hz dither.

POWER REQUIREMENTS: 12 VDC, Operating current 0.4 to 2.4 AMPS. 24 VDC, Operating current 0.2 to 1.2 AMPS.

SEAL KIT: Buna "N": SKN-1222, SKN-1232 VITON: SKV-1222, SKV-1232

INSTALLATION: No restrictions.

WEIGHT: 5.52 lbs [2,51 kg]. aluminum body. 15.60 lbs [7,10 kg]. steel body.

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