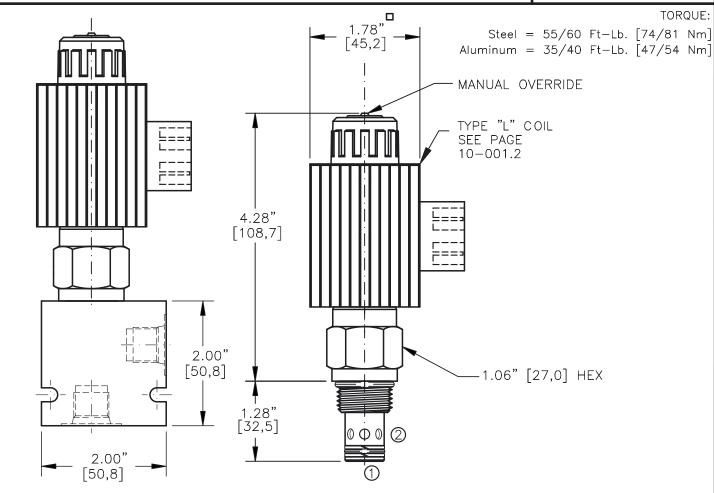


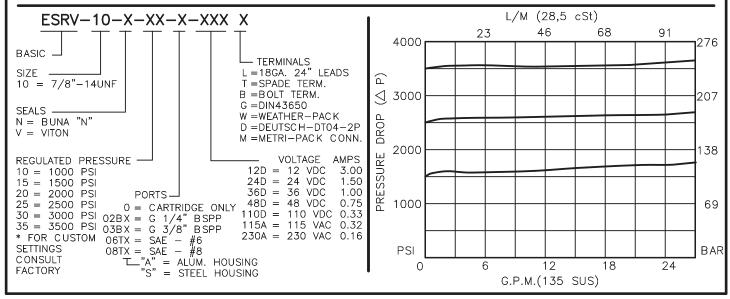
NORMALLY OPEN SOLENOID VENTED RELIEF VALVE, PILOT OPERATED, SPOOL TYPE (2/2)





#### NOTES:

- 1. FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-012.1
- 2. SOLENOIDS AVAILABLE WITH DIODES CONSULT FACTORY.
  3. ALL A.C. COILS ARE INTERNALLY A.C. TO D.C. RECTIFIED...
- 4. FOR CONTINUOUS ENERGIZED OR HIGH AMBIENT TEMPERATURE (>120°F) APPLICATION CONSULT FACTORY FOR FURTHER DETAILS



# NORMALLY OPEN SOLENOID VENTED RELIEF VALVE, PILOT OPERATED, SPOOL TYPE (2/2)

### **DESCRIPTION**

This unit is a NORMALLY OPEN, TWO POSITION, cartridge type, spool type, pilot operated, screw in type, solenoid operated, hydraulic relief valve.

#### **OPERATIONS**

When the solenoid coil is de-energized, this valve allows flow from port 1 to port 2 (tank). When the solenoid coil is energized this valve blocks flow from port 1 to port 2. When the solenoid coil is energized and the pressure at port 1 exceeds the relief pressure setting, this valve will open and allow flow from port 1 to port 2.

Manual Operator Standard: Push in and hold a small plunger on top of the valve with a screw driver or a similar plunger smaller then .188" dia.

#### FEATURES AND BENEFITS

Continuous—duty, very low heat rise & waterproof solenoid coil. Interchangeable solenoid coils & terminations options available. Pressure in tank port (2) will add to the bias spring setting, and is limited to 2000 PSI.

Hardened precision fitted spool & sleeve provides reliable, long life. A unique self aligning (floating) cage provides very low hysteresis and reliable operation.

Very efficient, wet—armature solenoid core tube construction.

All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

## **SPECIFICATIONS**

OPERATING PRESSURE: 5000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW: 26.0 GPM [100 L/M] nominal. See performance chart. INTERNAL LEAKAGE: 5 cu.in/min [85 cc/m] @ 95% of crack pressure.

INTERNAL PILOT FLOW: 60 cu.in/min [1,0 1/m] @ 3000 PSI [210 Bar] VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum — Anodized.

5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE:  $-40^{\circ}$  to  $+250^{\circ}$  F.  $[-40^{\circ}$  to  $+120^{\circ}$  C.] OPERATING MEDIA: All general purpose hydraulic fluids such as MIL-H-5606, SAE-#10, SAE-#20, etc. SKN-1022 Buna "N"

SEAL KIT:

SKV-1022 Viton

INSTALLATION: No restrictions.

WEIGHT: 1.90 lb [0,86 kg] cartridge with coil only.

VALVE CAVITY: #C1020, See Page 0-012.0.

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