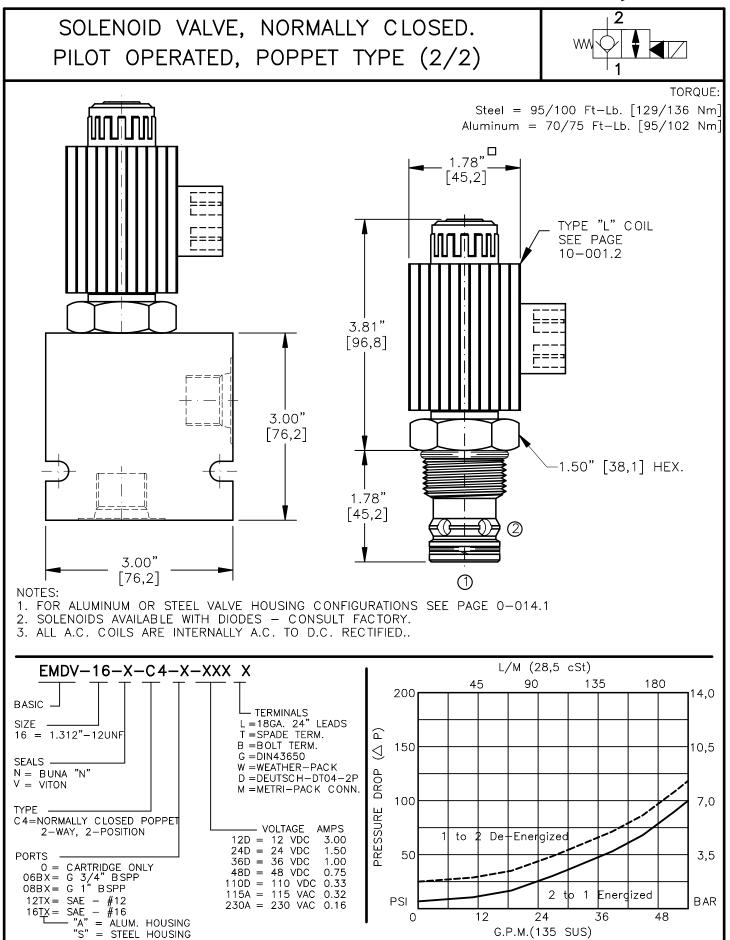
### EMDV-16-C4

## **BUCHER** hydraulics





# SOLENOID VALVE, NORMALLY CLOSED, PILOT OPERATED, POPPET TYPE (2/2)

### **DESCRIPTION**

This unit is a NORMALLY CLOSED, TWO POSITION, cartridge type, poppet type, pilot operated, screw in type, solenoid operated, directional control valve.

### **OPERATIONS**

When solenoid coil is de-energized, this valve allows no flow from ports 2 to 1 and free flow from ports 1 to 2. When solenoid coil is energized, the poppet in this valve is shifted and allows flow between ports 2 and 1 and free flow between ports 1 and 2.

### FEATURES AND BENEFITS

Continuous-duty, very low heat rise & waterproof solenoid coil. Interchangeable solenoid coils & terminations options available. Hardened precision fitted poppet & sleeve provides reliable, long life. Very efficient, wet-armature solenoid core tube construction. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity. EMDV-16-C4



SOLENOID VALVE, NORMALLY CLOSED, PILOT OPERATED, POPPET TYPE (2/2) SPEC IFIC ATIONS OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar] FLOW: 50.0 GPM [190 I/m] See performance chart. INTERNAL LEAKAGE: 5 drops/min [0.25 cc/m] @ 5,000 PSI (350 Bar) VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized. 5000 PSI 350 Bar = Steel - Unplated. OIL TEMPERATURE: -40° to +175° F. [-40° to +80° C.] AMBIENT TEMPERATURE:  $-40^{\circ}$  to  $+122^{\circ}$  F.  $[-40^{\circ}$  to  $+50^{\circ}$  C.] Please consult factory for continuously energized or high ambient temperature application (>122° F [50°C]) OPERATING MEDIA: All general purpose hydraulic fluids such as MIL-H-5606, SAE-#10, SAE-#20, etc. RESPONSE TIME: First indication of change in pressure with 100% voltage supplied @ 80% of nominal flow rating. \* Pull-in: 50 ms \* Drop-Out: 50 ms SEAL KIT: SKN-1621 Buna "N" SKV-1621 Viton INSTALLATION: No restrictions. WEIGHT: 2.25 Ib [1,20 kg] cartridge with coil only. VALVE CAVITY: #C1620, See Page 0-014.0.

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