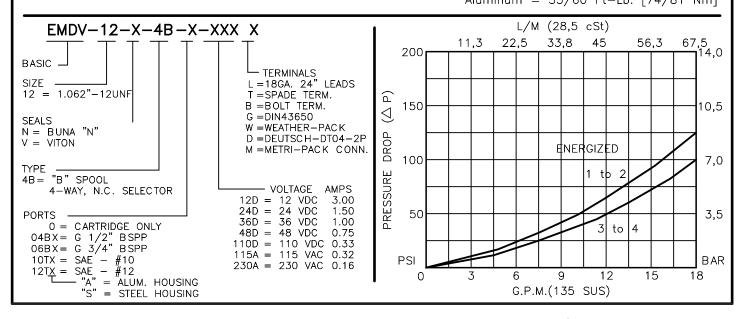


TORQUE: Steel = 70/75 Ft-Lb. [95/102 Nm] Aluminum = 55/60 Ft-Lb. [74/81 Nm]





# SOLENOIL VALVE 4-WAY, 2-POSITION, DIRECT ACTING, SPOOL TYPE (4/2)

#### **DESCRIPTION**

This unit is a FOUR-WAY, TWO POSITION, cartridge type, spool type, direct acting, screw in type, solenoid operated, N.C. selector valve.

## **OPERATIONS**

When solenoid coil is de-energized, this valve allows no flow between ports 1 and 2, ports 3 and 4. When solenoid coil is energized, the spool in this valve is shifted and allows flow between ports 1 and 2, ports 3 and 4. Manual Operator Standard: Push in and hold a small plunger on top of the valve with a screw driver or a similar plunger smaller then .188" dia.

## FEATURES AND BENEFITS

Continuous—duty, very low heat rise & waterproof solenoid coil. Interchangeable solenoid coils & terminations options available. Hardened precision fitted spool & sleeve provides reliable, long life. Very efficient wet — armature solenoid core tube construction. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested.



# SOLENOIL VALVE 4-WAY, 2-POSITION, DIRECT ACTING, SPOOL TYPE (4/2)

#### **SPECIFICATIONS**

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW:16.0 GPM [60 I/m] See performance chart.

INTERNAL LEAKAGE: 5cu.in/min [82 cc/m] @ 5,000 PSI [350 Bar] VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized.

5000 PSI [350 Bar] = Steel - Unplated. OIL TEMPERATURE:  $-40^\circ$  to  $+175^\circ$  F.  $[-40^\circ$  to  $+80^\circ$  C.]

AMBIENT TEMPERATURE:  $-40^{\circ}$  to  $+122^{\circ}$  F.  $[-40^{\circ}$  to  $+50^{\circ}$  C.]

Please consult factory for continuously energized or high ambient temperature application (>122° F [50°C])

OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

RESPONSE TIME: First indication of change in pressure with 100%

voltage supplied @ 80% of nominal flow rating.

\* Pull-in: 50 ms \* Drop-Out: 50 ms

SKN-1242 Buna "N" SEAL KIT:

SKV-1242 Viton

INSTALLATION: No restrictions.

WEIGHT: 2.13 lb [.97 kg] cartridge with coil only.

VALVE CAVITY: #C1240, See Page 0-043.0.

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