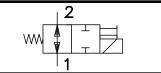
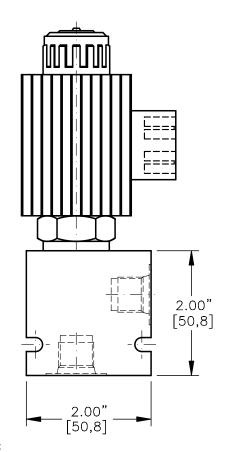


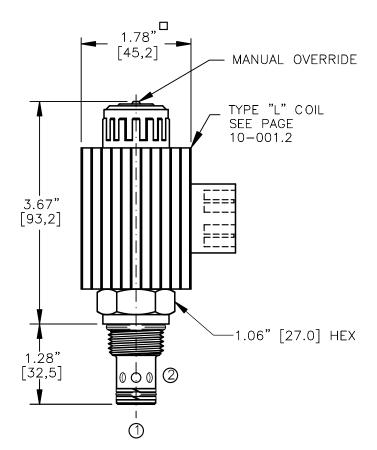
SOLENOID VALVE, NORMALLY OPEN DIRECT ACTING, SPOOL TYPE (2/2)



TORQUE:

Steel = 55/60 Ft-Lb. [74/81 Nm]Aluminum = 35/40 Ft-Lb. [47/54 Nm]

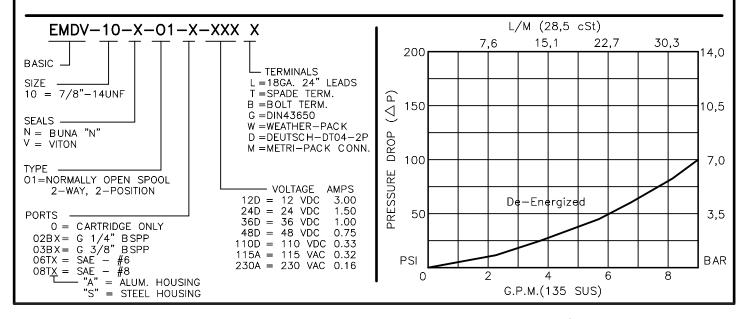




NOTES:

- 1. FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-012.1 2. SOLENOIDS AVAILABLE WITH DIODES CONSULT FACTORY. 3. ALL A.C. COILS ARE INTERNALLY A.C. TO D.C. RECTIFIED.

- 4. FOR SOFT SHIFT SOLENOID VALVE SEE PAGE 10-002.0





SOLENOID VALVE, NORMALLY OPEN, DIRECT ACTING, SPOOL TYPE (2/2)

DESCRIPTION

This unit is a NORMALLY OPEN, TWO POSITION, cartridge type, spool type, direct acting, screw in type, solenoid operated, directional control valve.

OPFRATIONS

When solenoid coil is de-energized, this valve allows flow between ports 1 and 2. When solenoid coil is energized, the spool in this valve is shifted and allows no flow between ports 1 and 2.

Manual Operator Standard: Push in and hold a small plunger on top of the valve with a screw driver or a similar plunger smaller then .188" dia.

FEATURES AND BENEFITS

Continuous—duty, very low heat rise & waterproof solenoid coil. Interchangeable solenoid coils & terminations options available. Hardened precision fitted spool & sleeve provides reliable, long life. Very efficient, wet—armature solenoid core tube construction. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.



SOLENOID VALVE, NORMALLY OPEN, DIRECT ACTING, SPOOL TYPE (2/2)

SPECIFIC ATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW: 8.0 GPM [30 I/m] See performance chart.

INTERNAL LEAKAGE: 5 cu.in/min [82 cc/m] @ 5,000 PSI [350 Bar] VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated.

OIL TEMPERATURE: -40° to $+175^{\circ}$ F. $[-40^{\circ}$ to $+80^{\circ}$ C.]

AMBIENT TEMPERATURE: -40° to $+122^{\circ}$ F. $[-40^{\circ}$ to $+50^{\circ}$ C.]

Please consult factory for continuously energized or high ambient temperature application (>122° F [50°C])

OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

RESPONSE TIME: First indication of change in pressure with 100% voltage supplied @ 80% of nominal flow rating.

* Pull-in: 50 ms * Drop-Out: 50 ms

SEAL KIT: SKN-1022 Buna "N"

SKV-1022 Viton

INSTALLATION: No restrictions.

WEIGHT: 1.90 lb [.88 kg] cartridge with coil only.

VALVE CAVITY: #C1020, See Page 0-012.0.

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