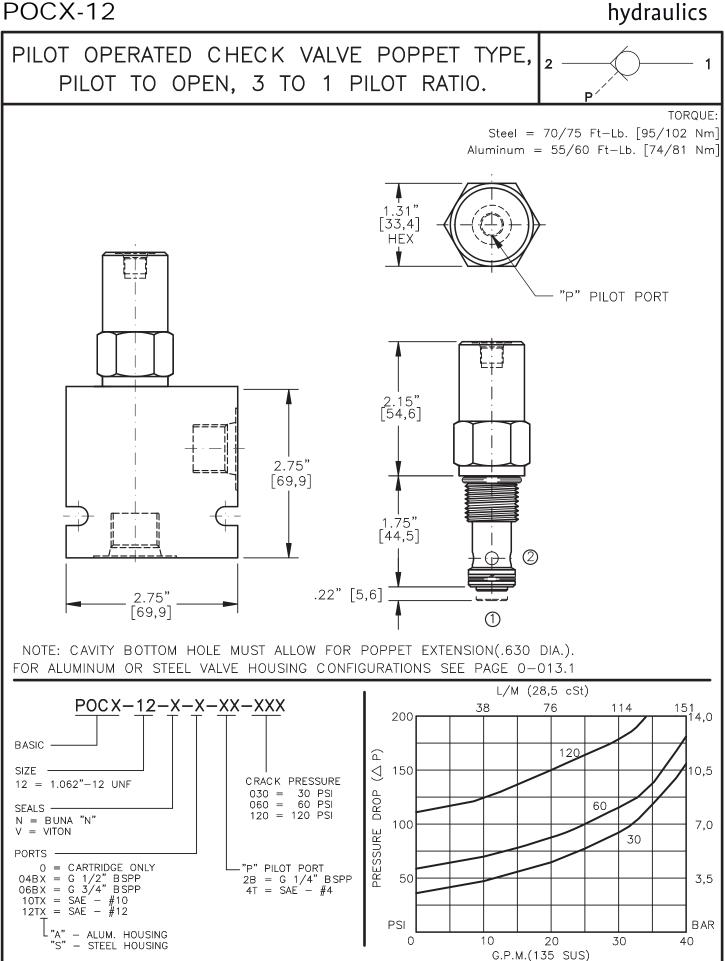
**POCX-12** 



BUCHER



# PILOT OPERATED CHECK VALVE

## POPPET TYPE, PILOT TO OPEN, 3 TO 1 PILOT RATIO.

#### **DESCRIPTION**

This unit is a SCREW IN, cartridge type, guided poppet, hydraulic pilot operated check valve, for use as a blocking or load holding device for high pressure applications.

#### **OPERATIONS**

This valve allows free flow from port 2 to port 1 and blocks flow from port 1 to port 2 or holding a load. Flow will be allowed from port 1 to port 2 when sufficient pilot pressure is applied to port "P". This pilot operated check valve has a 3 to 1 pilot ratio, meaning that it takes at least one-third of the load pressure held at port 1 that is required at pilot port "P" to open the valve. We recommend to use an orifice to dampen the pilot signal (X) when used with an on/off (hard shifting) valve.

### FEATURES AND BENEFITS

Wide selection of bias springs allows flexibility for back-pressure application. A low friction seal on pilot piston is standard. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

### SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar] FLOW: 35.0 GPM [132,5 I/m] nominal. See performance chart. PILOT RATIO: 3 TO 1 INTERNAL LEAKAGE: 5 drops per minute maximum @ 5,000 PSI [350 Bar] VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated. OPERATING TEMPERATURE: -40° to +250° F. [-40° to +120° C.] OPERATING MEDIA: All general purpose hydraulic fluids such as MIL-H-5606, SAE-#10, SAE-#20, etc. INSTALLATION: No restrictions. SEAL KIT: SKN-1221 Buna "N" SKV-1221 Viton WEIGHT: 0.31 Ib [0,14 kg] cartridge only. VALVE CAVITY: #C1220, See Page 0-013.0.

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